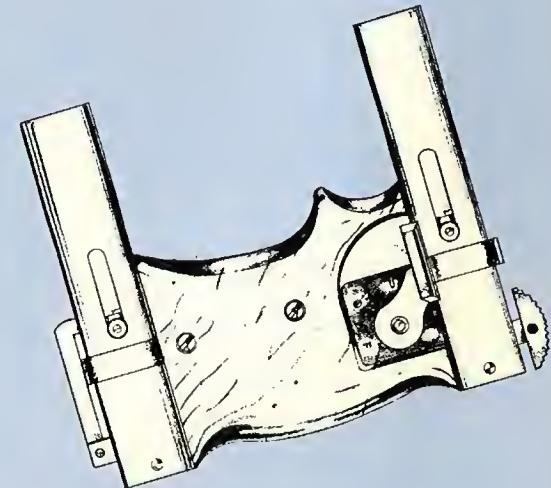
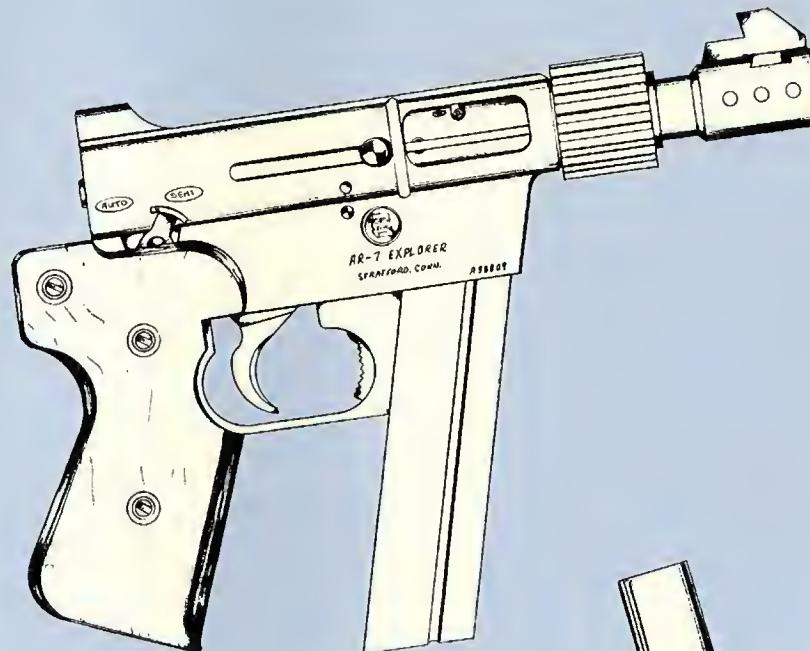
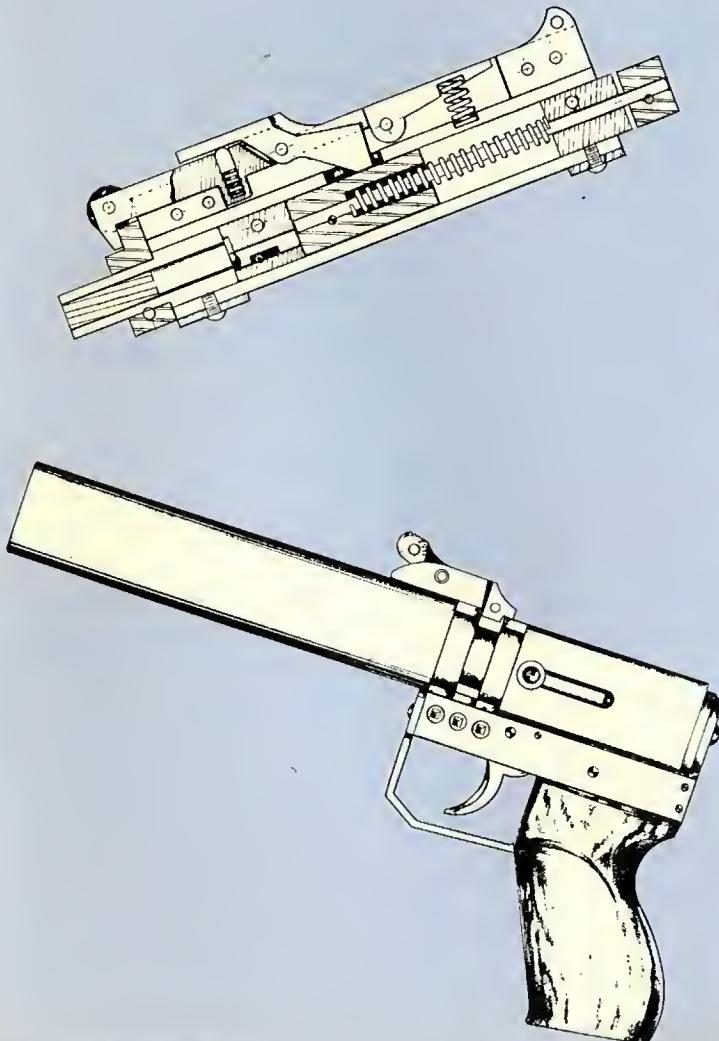


AUTOMATIC AND CONCEALABLE FIREARMS DESIGN BOOK, VOLUME I



**Automatic & Concealable
Firearms Design Book,
Volume I**

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by the Editors of Paladin Press books

Automatic and Concealable Firearms Design Book, Volume I
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ISBN 0-87364-165-5
Printed in the United States of America

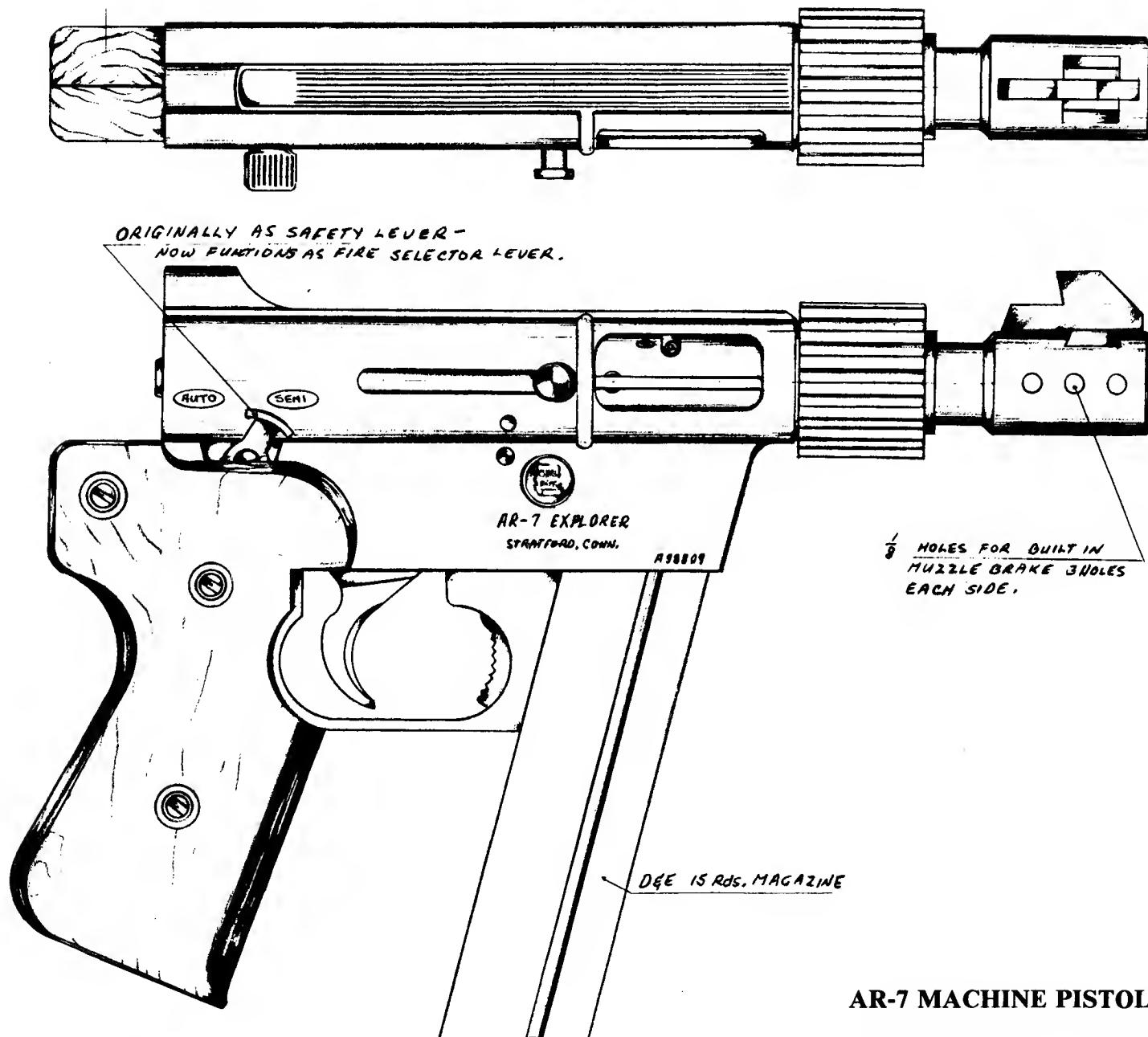
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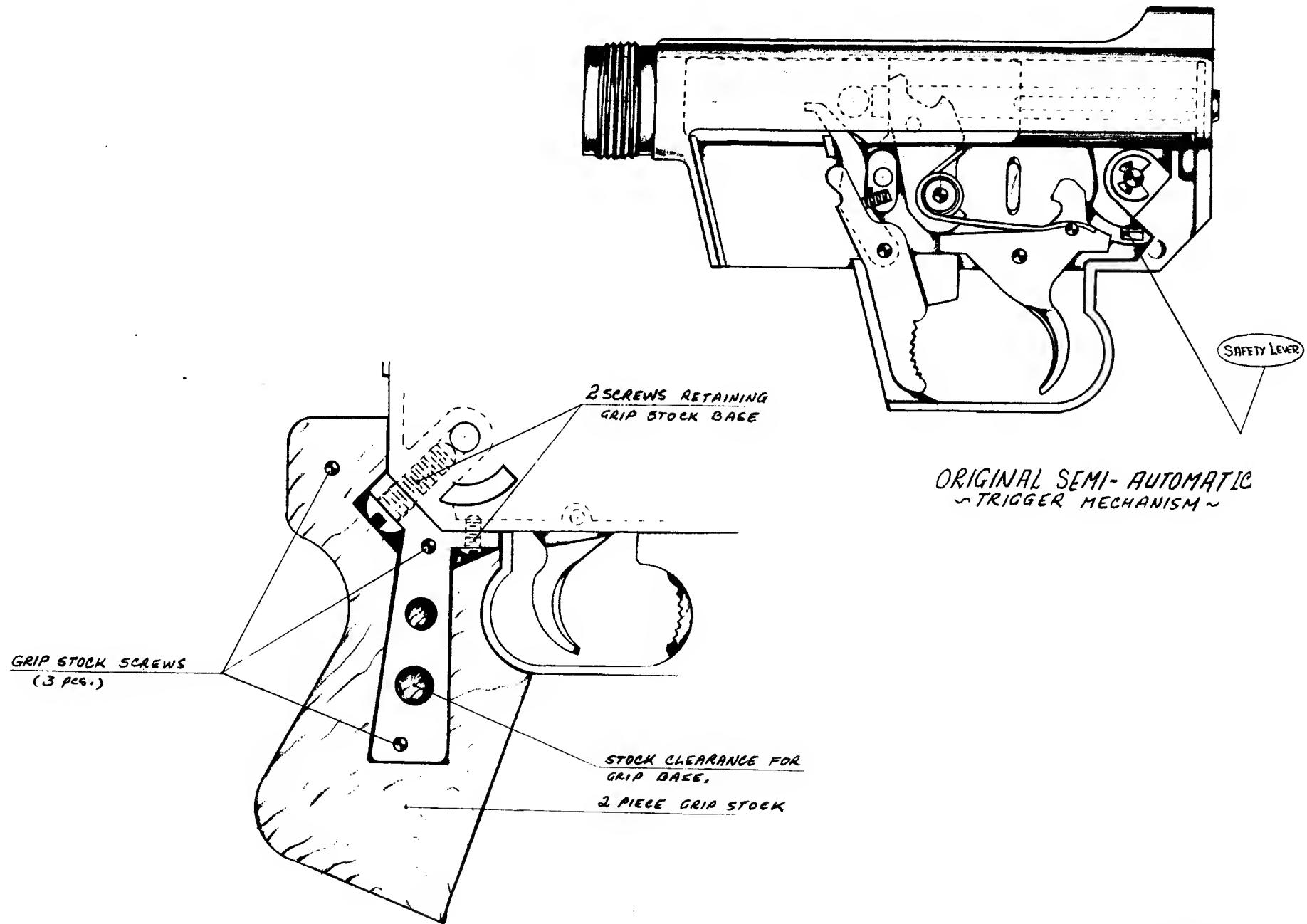
WARNING

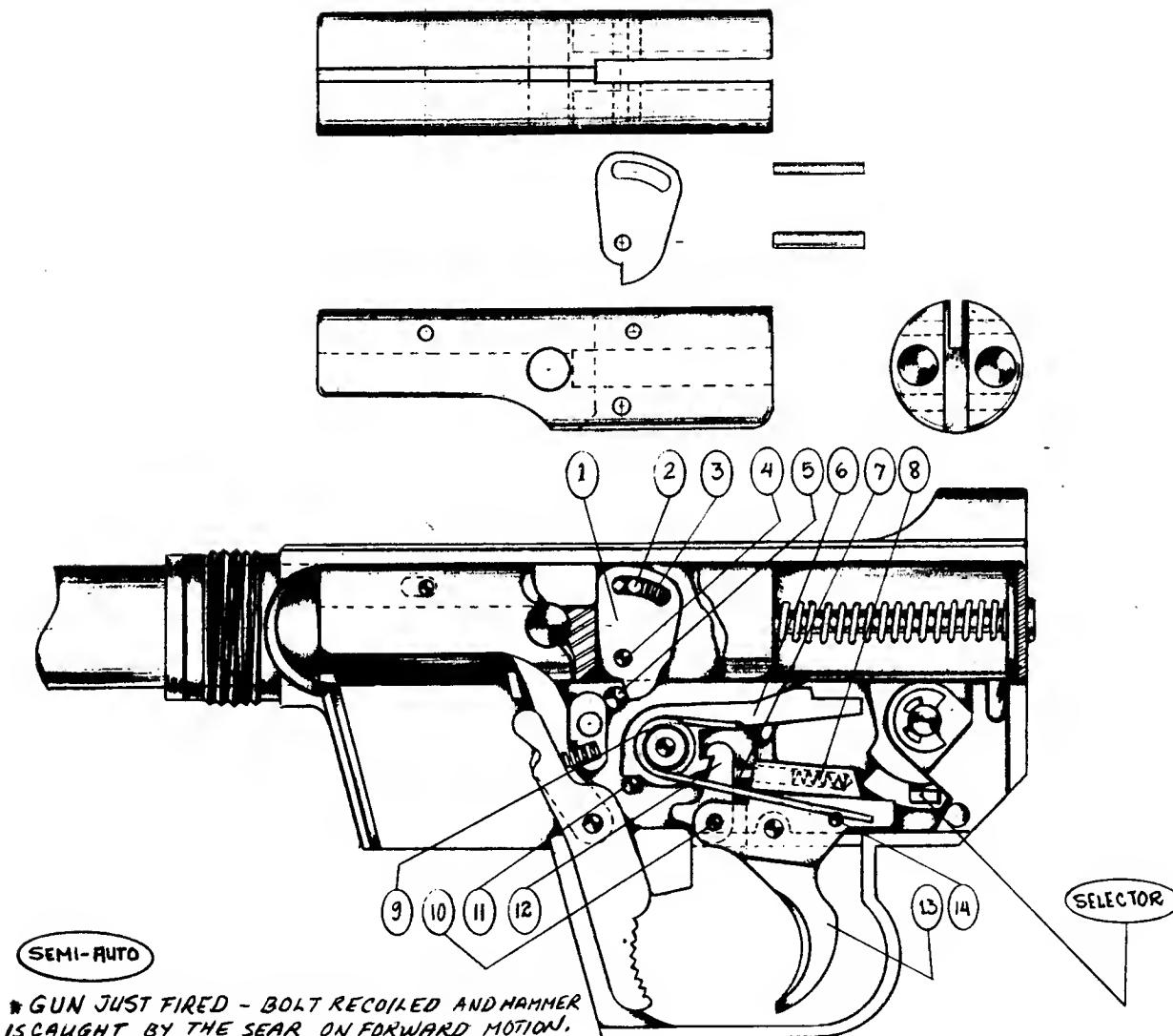
It is against the law to manufacture a firearms without an appropriate license from the federal government. There are also state and local laws prohibiting the possession of such weapons in many areas. Severe penalties are prescribed for violations of these laws. Be warned!

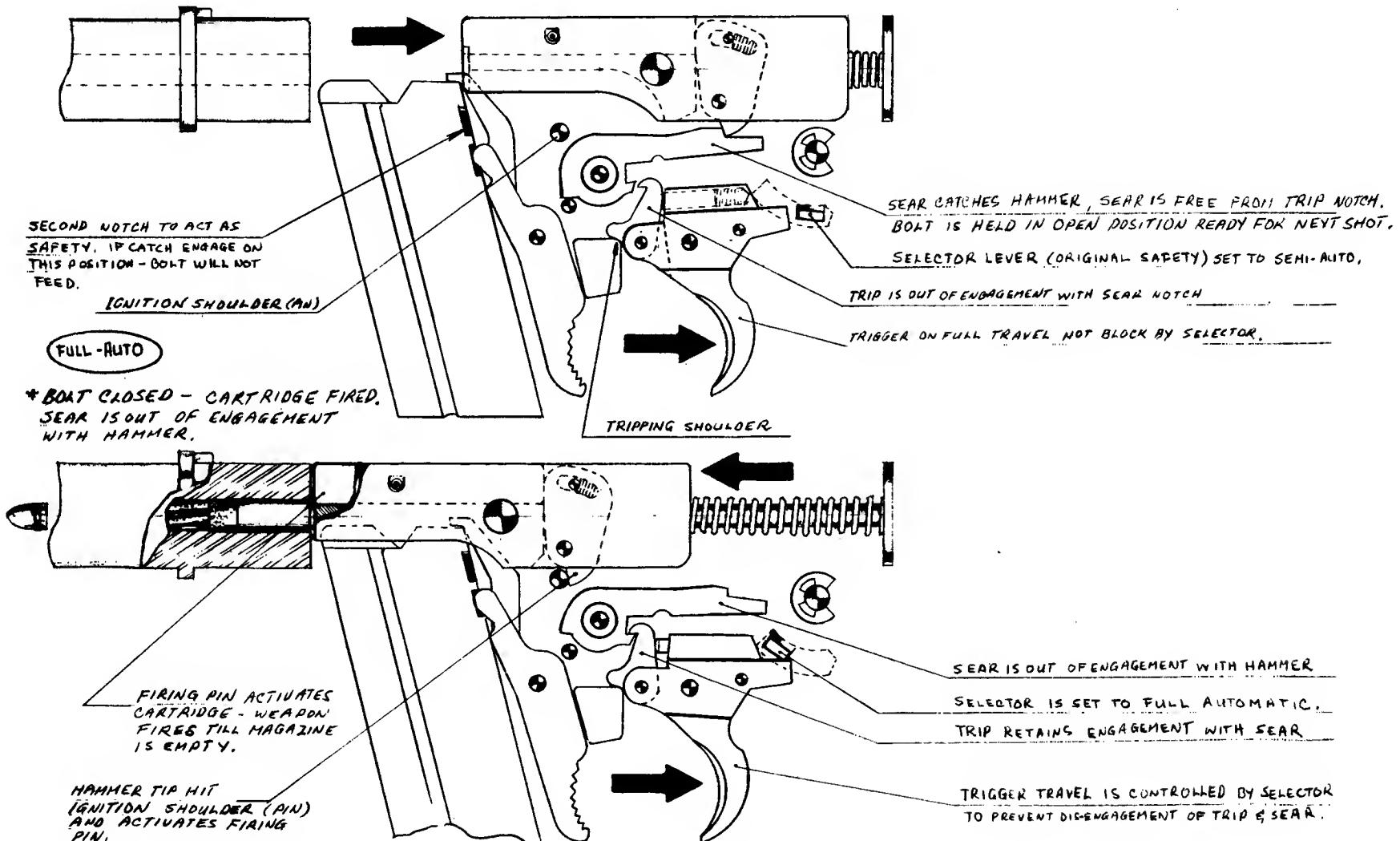


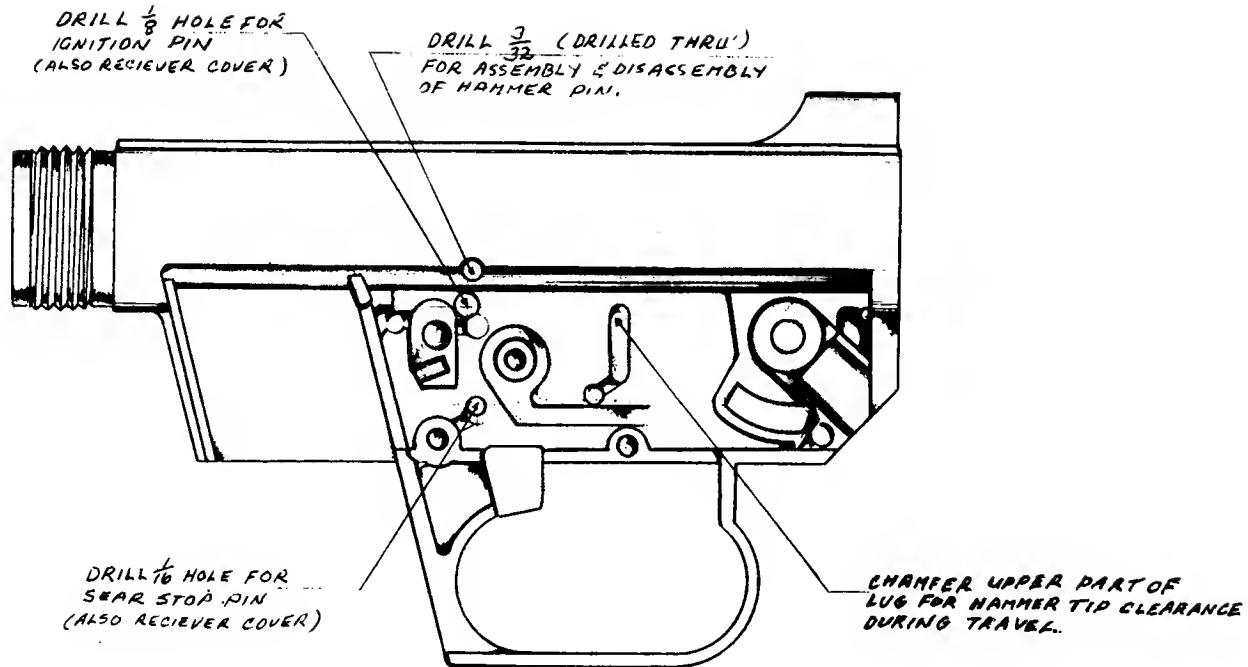
AR-7 MACHINE PISTOL PROTOTYPE

Selective fire modification of AR-7 Explorer .22 Carbine.









HAMMER



SEAR



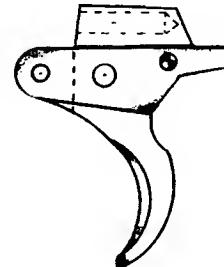
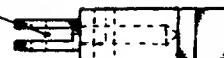
HAMMER & SEAR MUST HAVE
SAME THICKNESS WITH ORIGINAL
FACTORY HAMMER 0.125.

CLEARANCE NOTCH FOR
HAMMER RETRACTING SPRING



TRIGGER NOTCH FOR TRIP

$\frac{1}{8}$ HOLE (NOT DRILLED THRU')
FOR PLUNGER - TRIP



THICKNESS -
MUST CORRESPOND
WITH TRIGGER NOTCH
(BOTTOM PART OF TRIP)

TRIP DISENGAGEMENT
POINT WITH TRIPPING SHOULDER



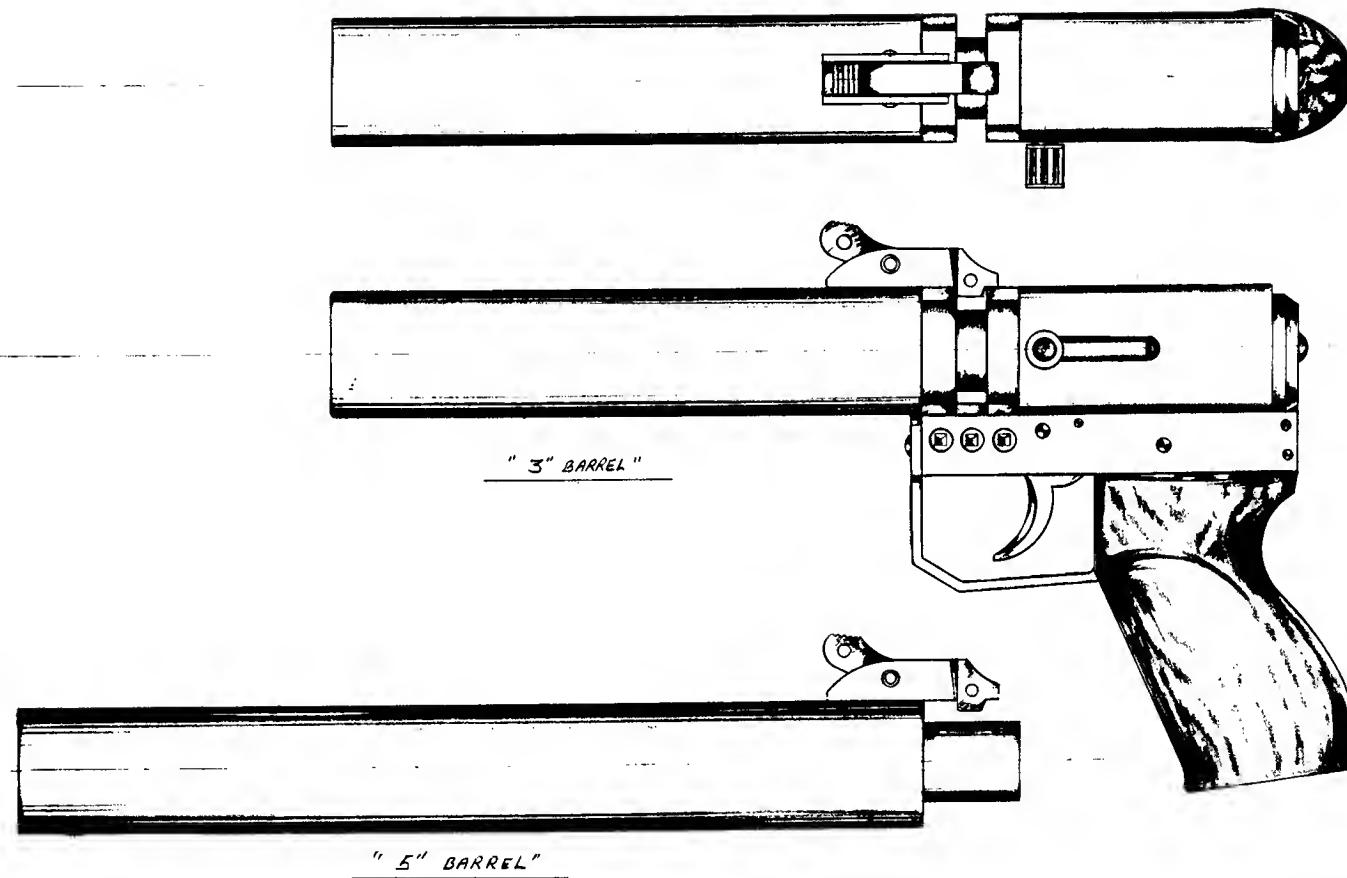
TRIP

PIN NOTCH ON BOTH END
TO RETAIN ORIGINAL TRIGGER
RETURN SPRING.

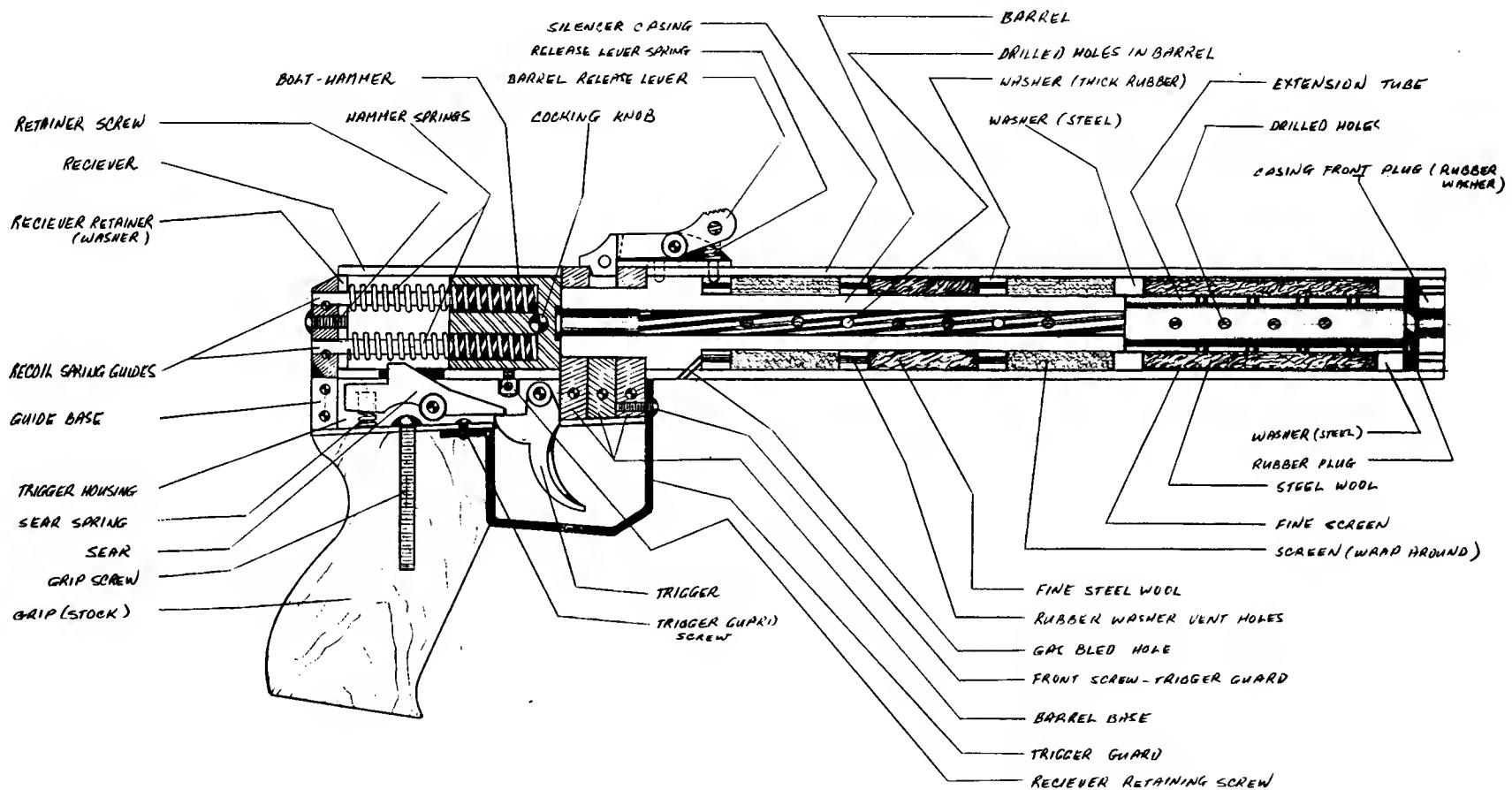


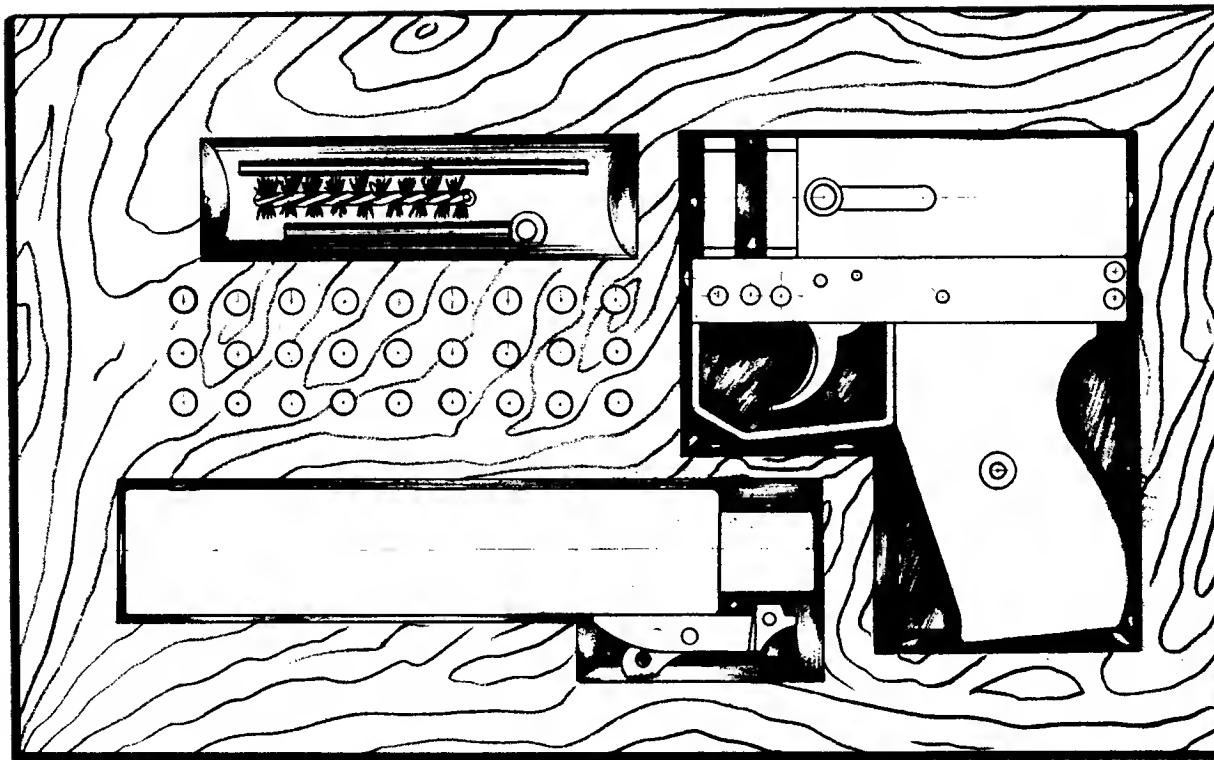
TRIGGER TRAVEL ALLOWANCE -
THICKNESS SAME AS ORIGINAL
TRIGGER 0.125.

TRIGGER DETAIL

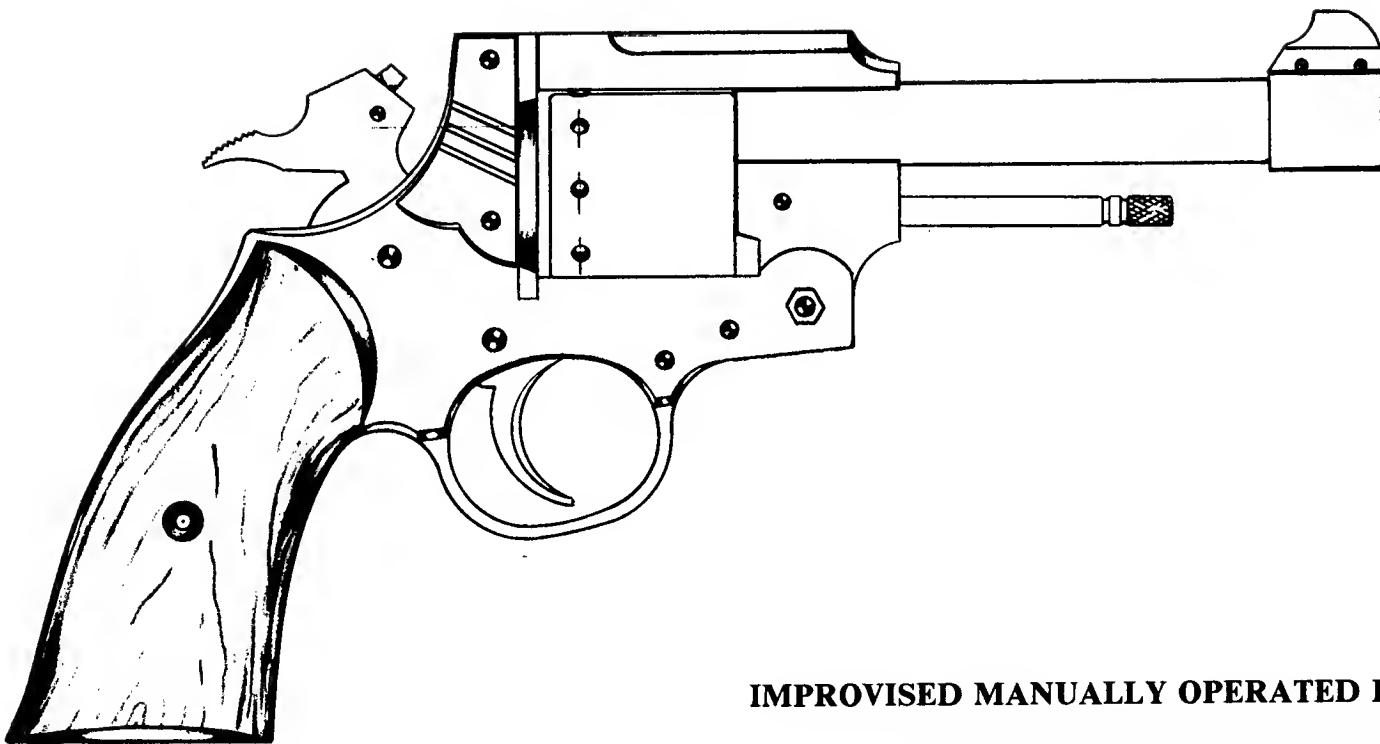


SPECIAL .22 SILENCED WEAPON



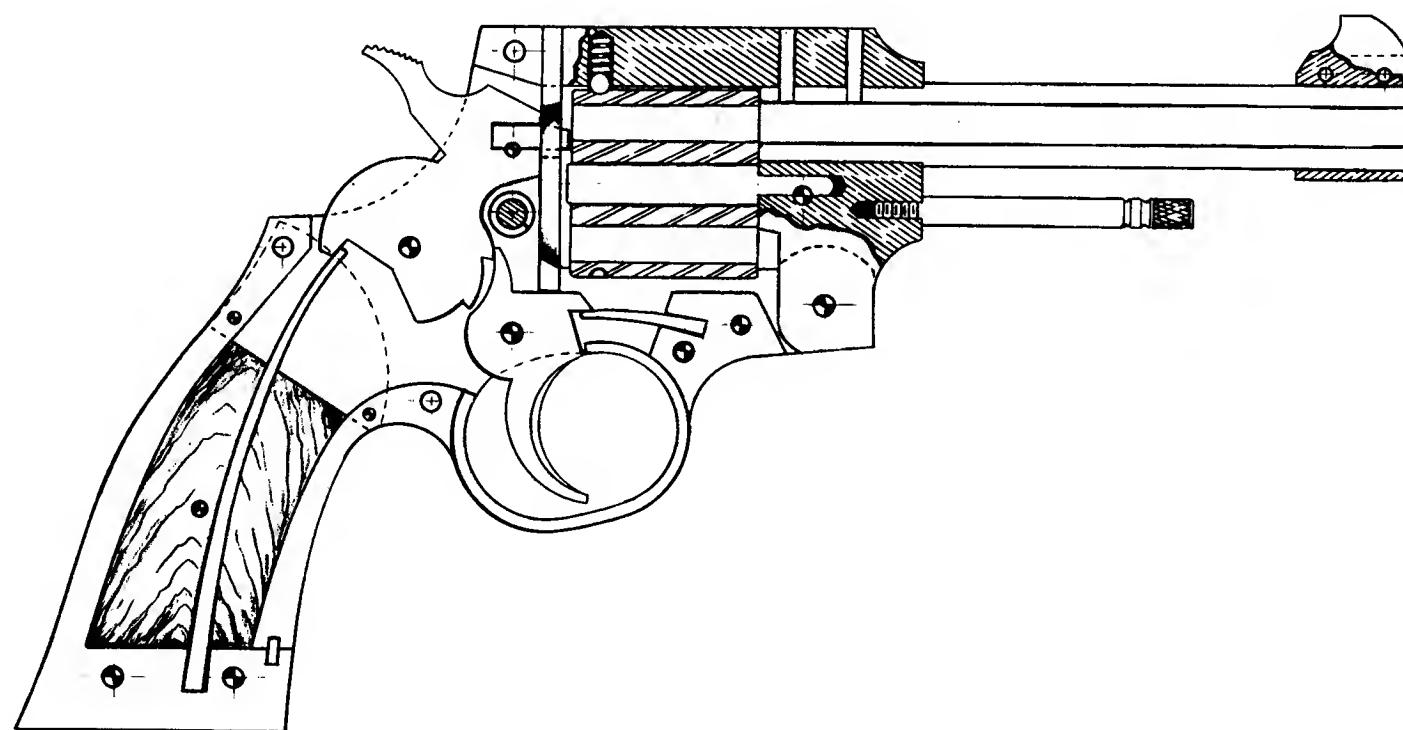
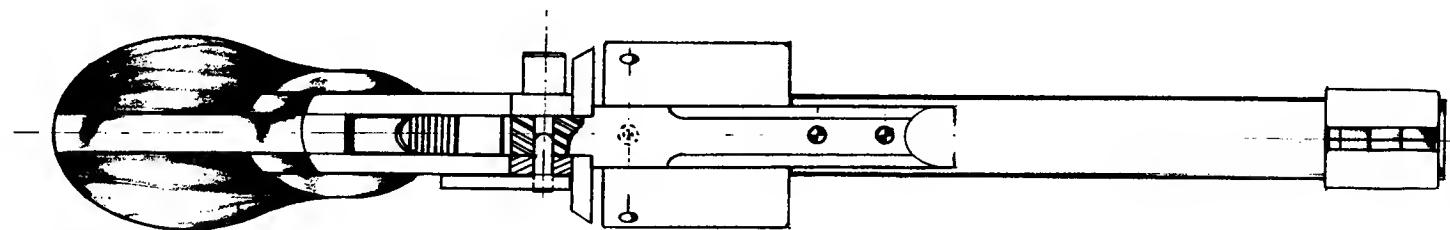


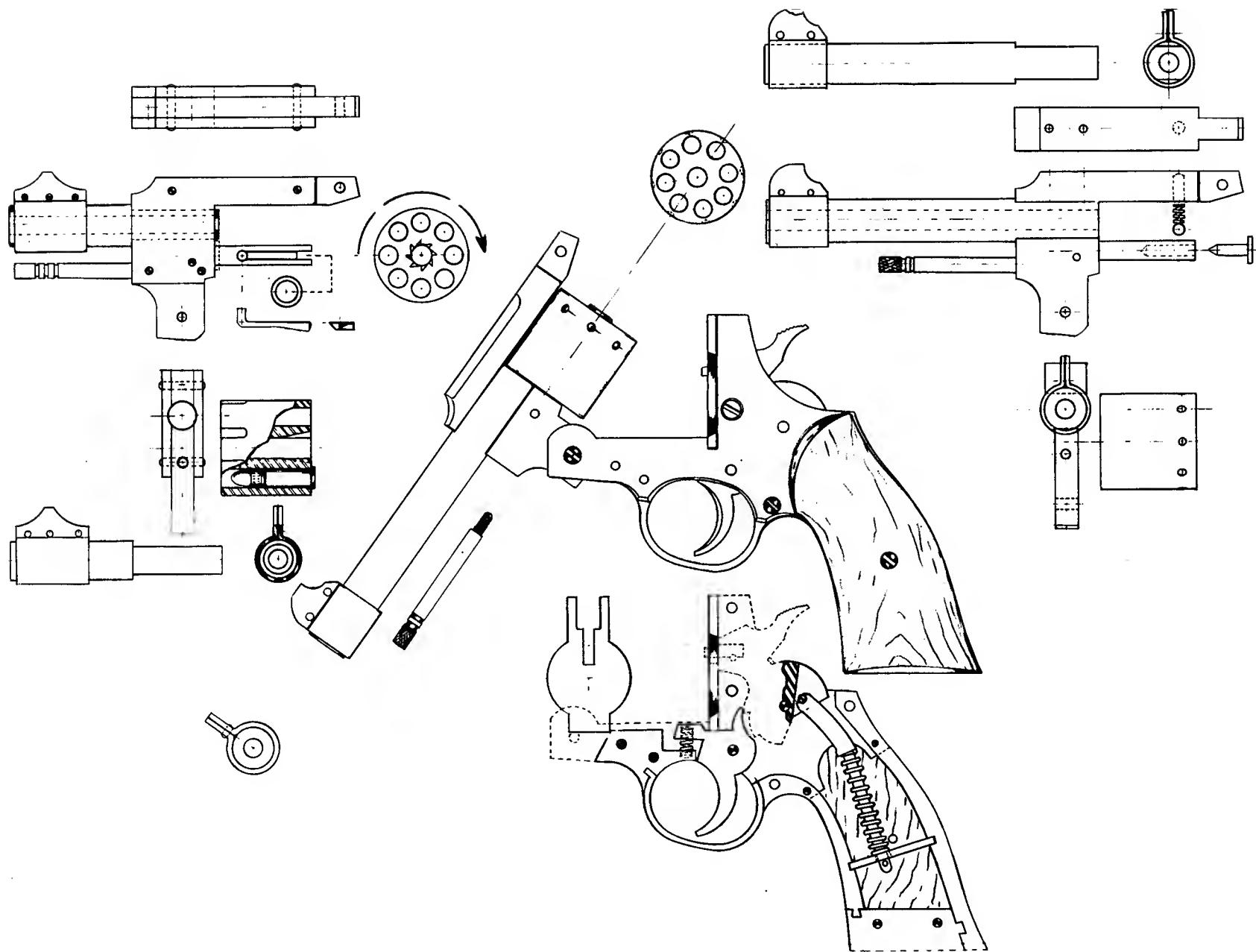
IMPROVISED WOODEN CASE FOR THE
— SPECIAL WEAPON MODEL —

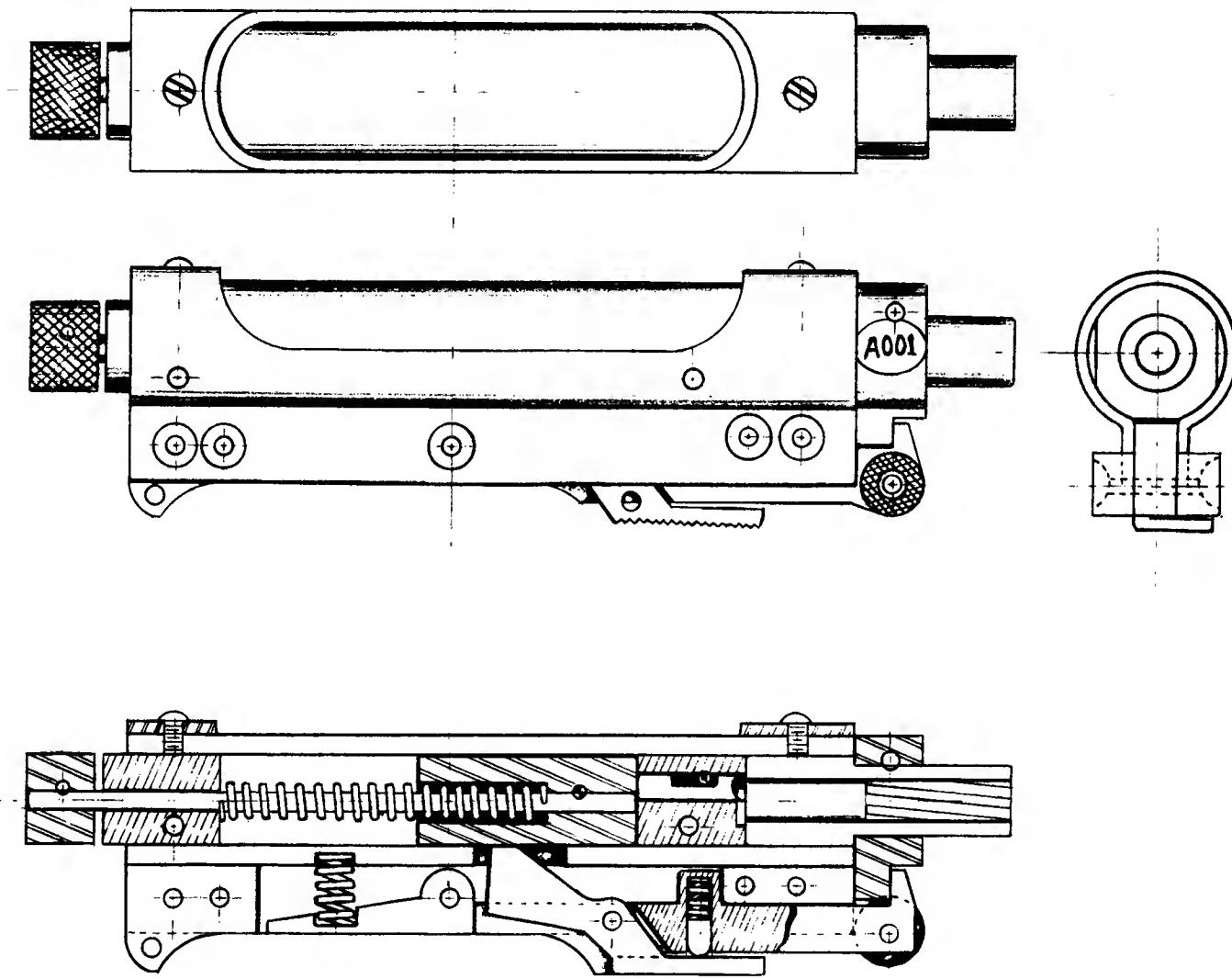


IMPROVISED MANUALLY OPERATED REVOLVER

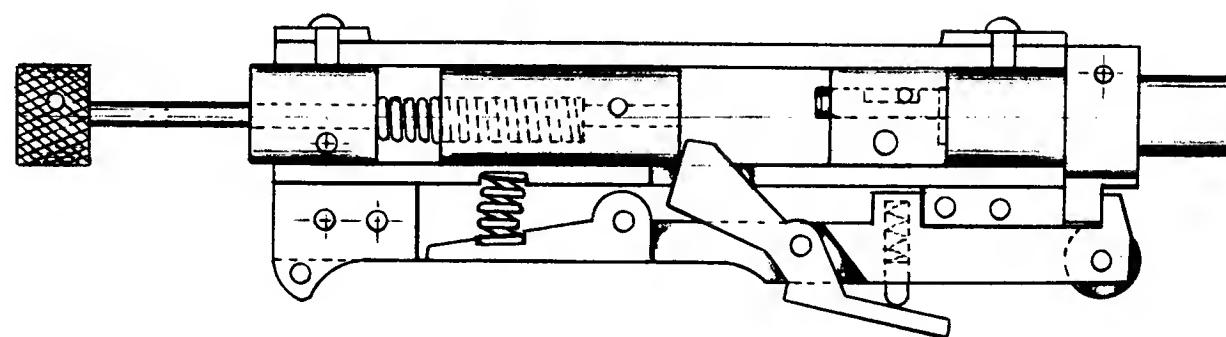
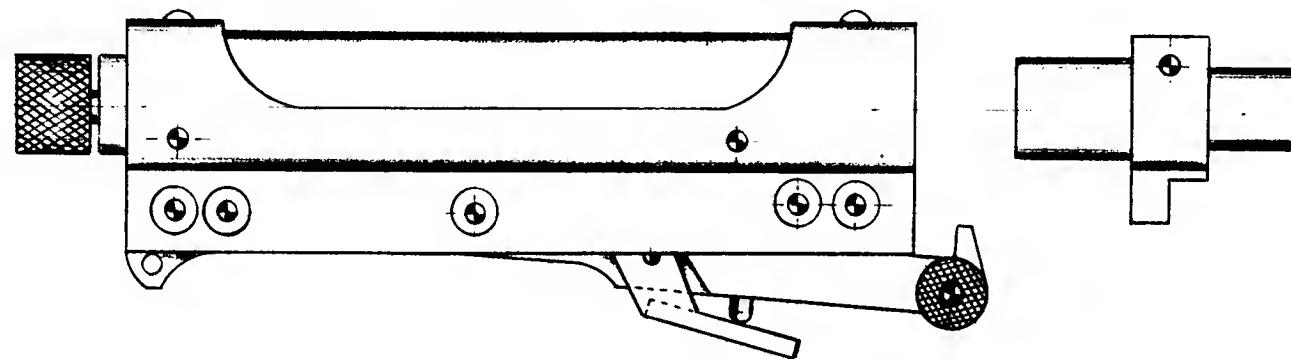
Cylinder is turned manually after each shot.

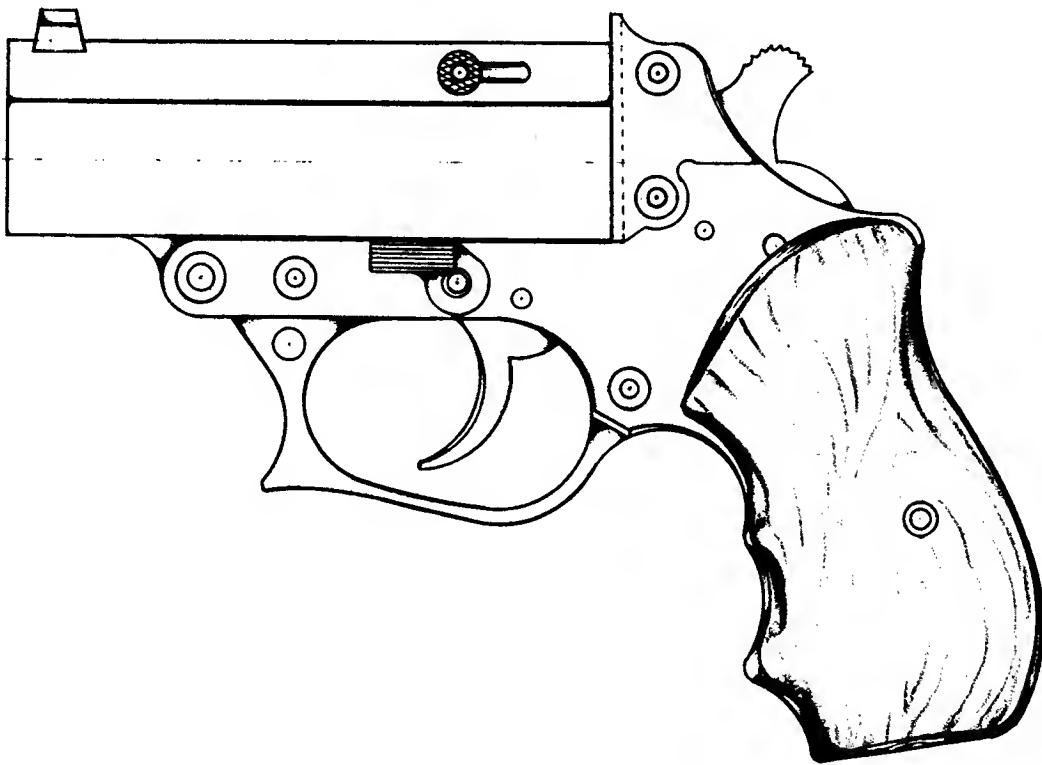






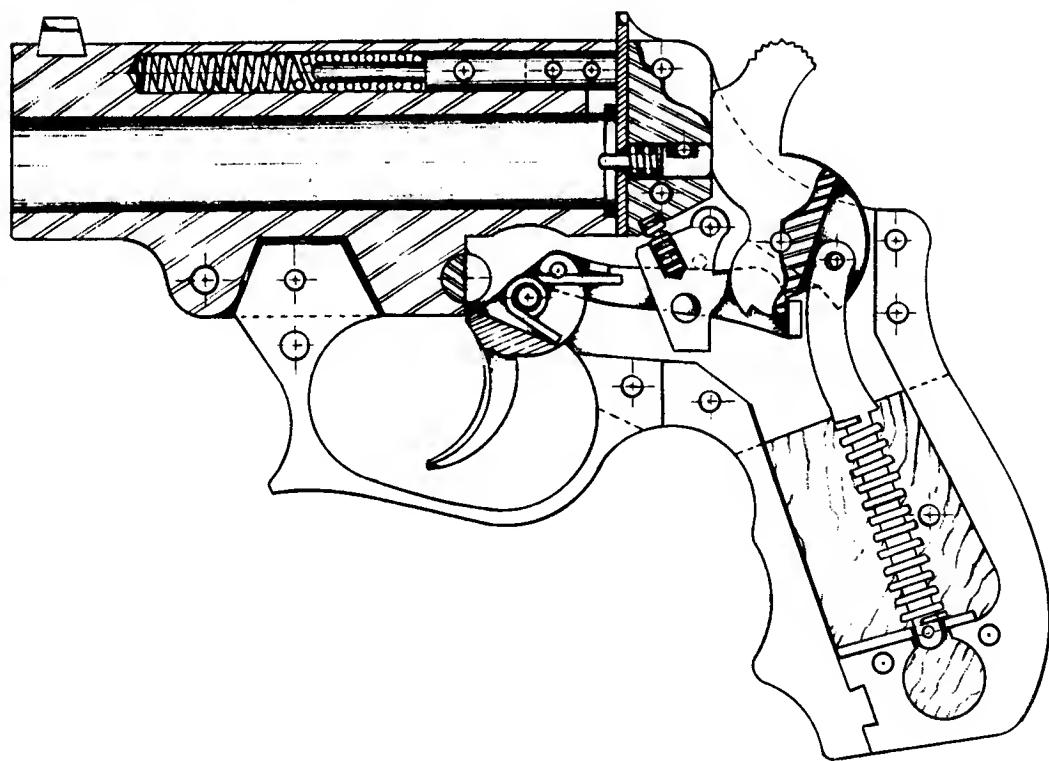
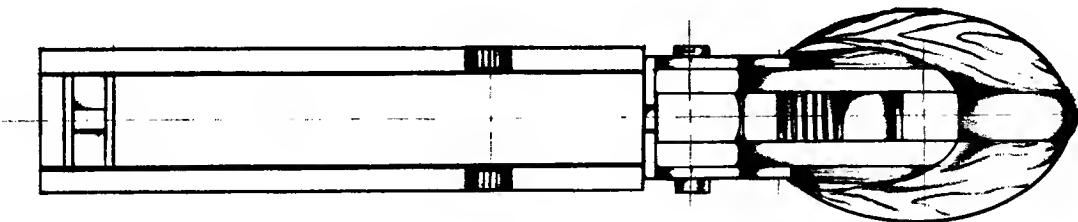
STINGER — SPECIAL MODEL



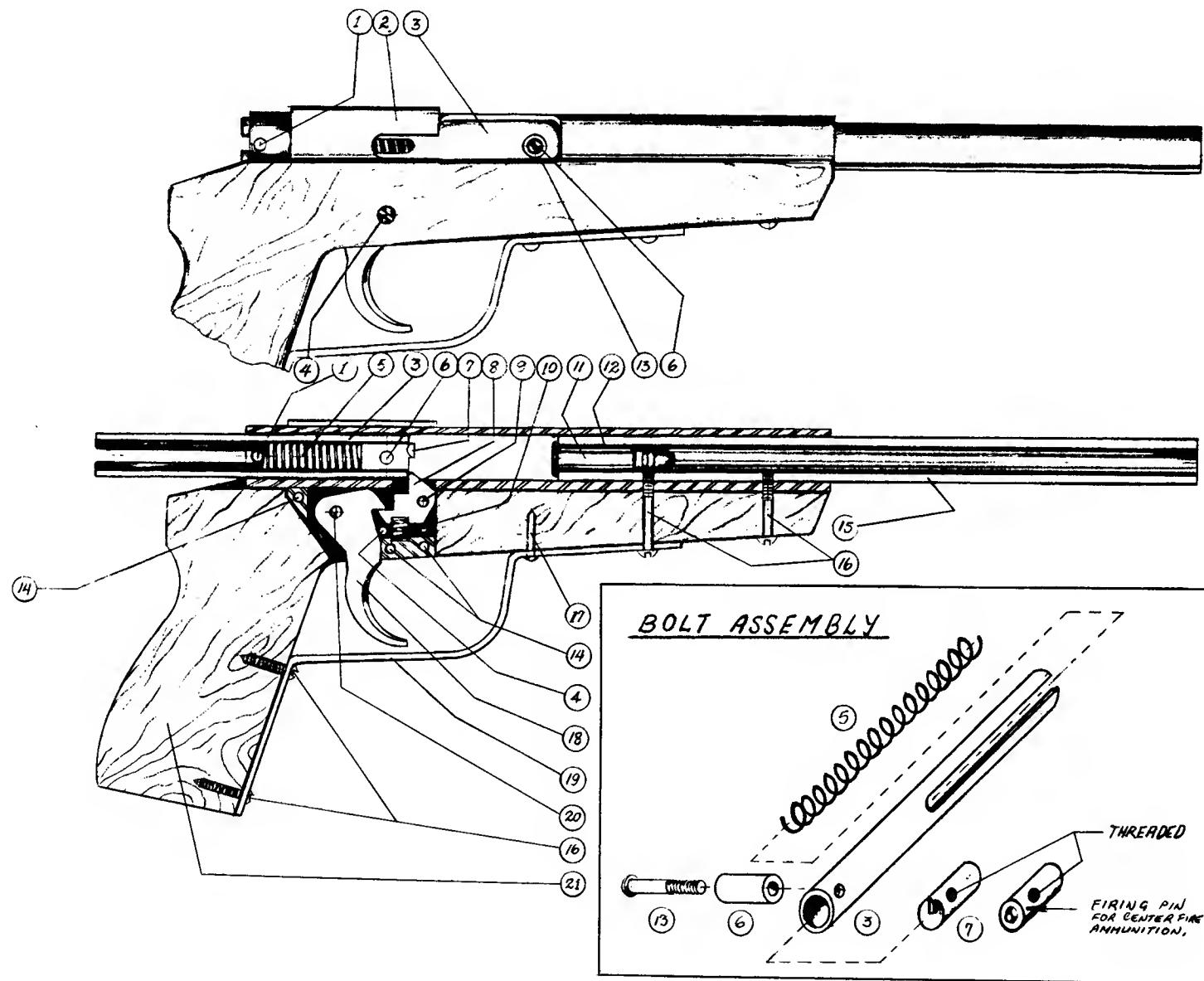


DOUBLE ACTION MINI-SHOTGUN PISTOL

Made in .410 gauge and .45 ACP



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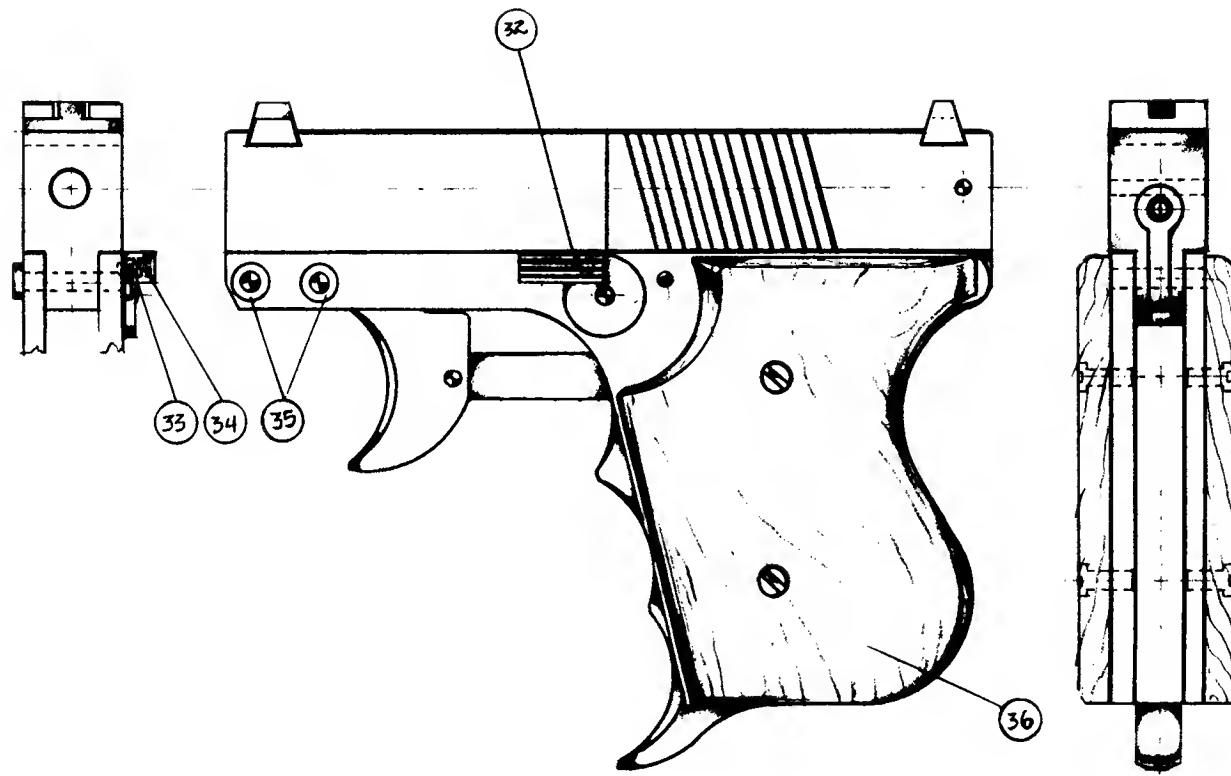
IMPROVISED BOLT ACTION .22

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BOLT ACTION .22 PARTS LIST

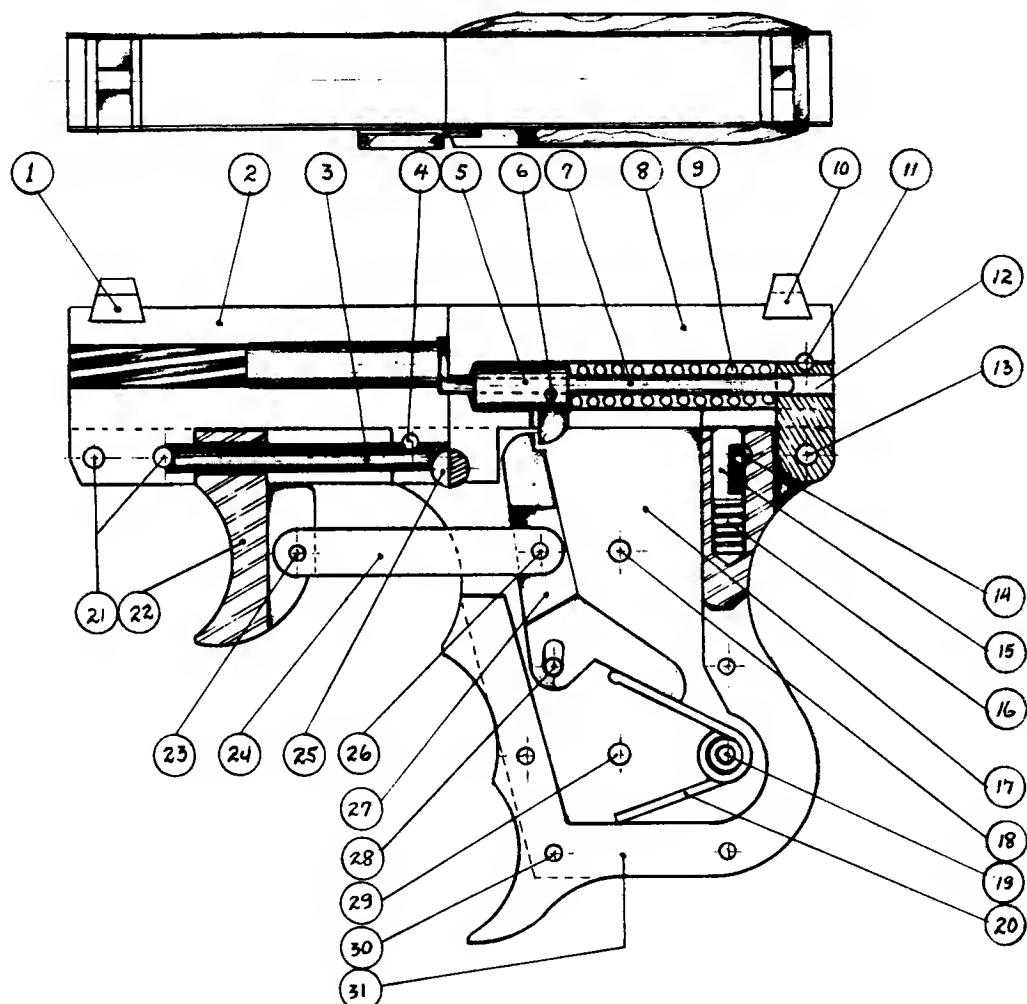
1. Hammer spring stop pin
2. Barrel reinforcement jacket
3. Bolt containing firing pin assembly
4. Trigger housing screw
5. Hammer spring
6. Cocking handle screw
7. Firing pin
8. Sear
9. Sear pin
10. Sear spring
11. .22 LR cartridge
12. Chamber
13. Cocking handle screw
14. Trigger housing pins
15. Pipe barrel
16. Barrel retaining screw
17. Nail
18. Trigger
19. Trigger guard
20. Trigger pin
21. One piece stock

Note: After firing, the weapon will automatically eject the empty shell from chamber. Bolt must be cocked to fire again, after reloading.

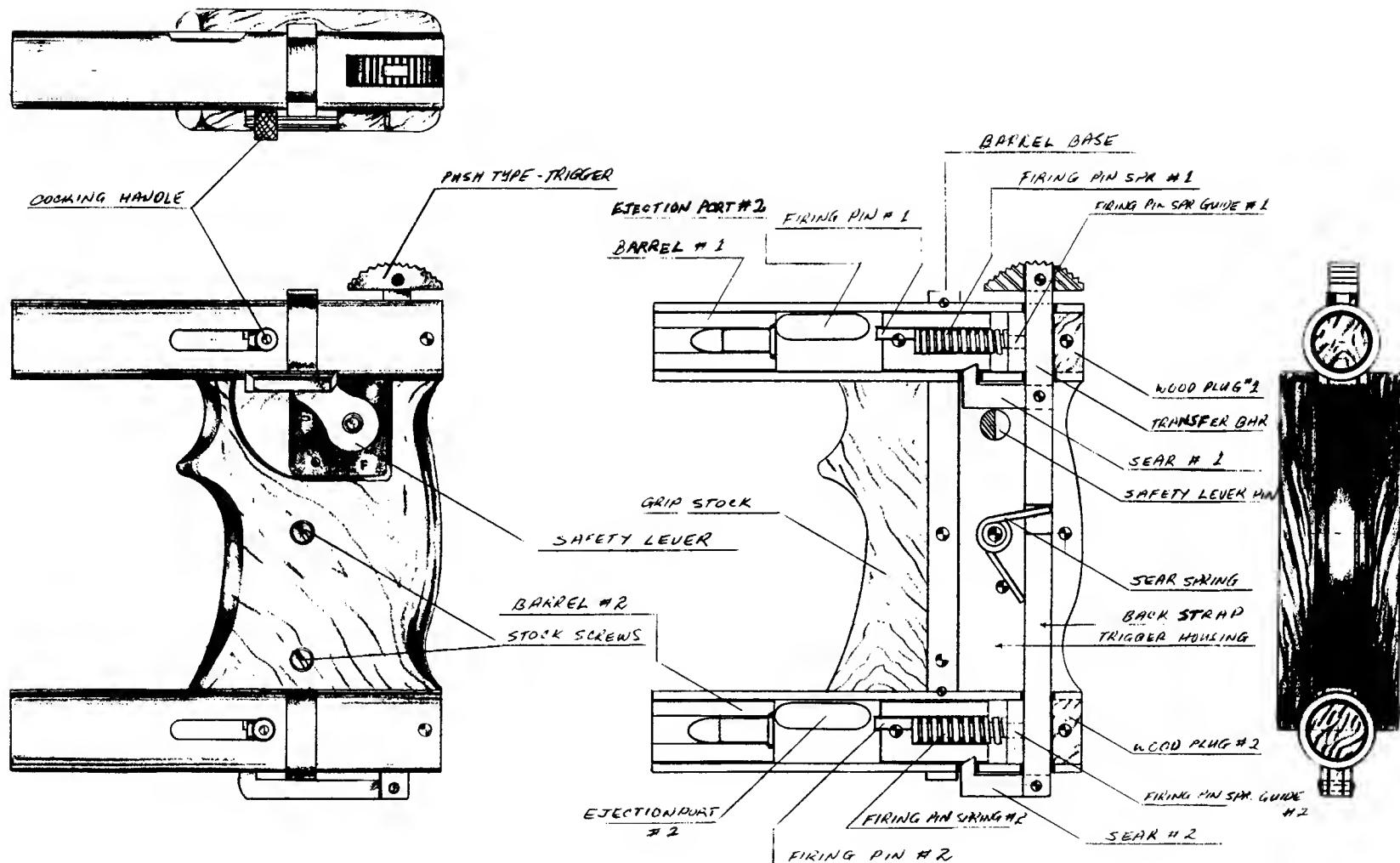


DOUBLE ACTION SINGLE SHOT .22 MAGNUM

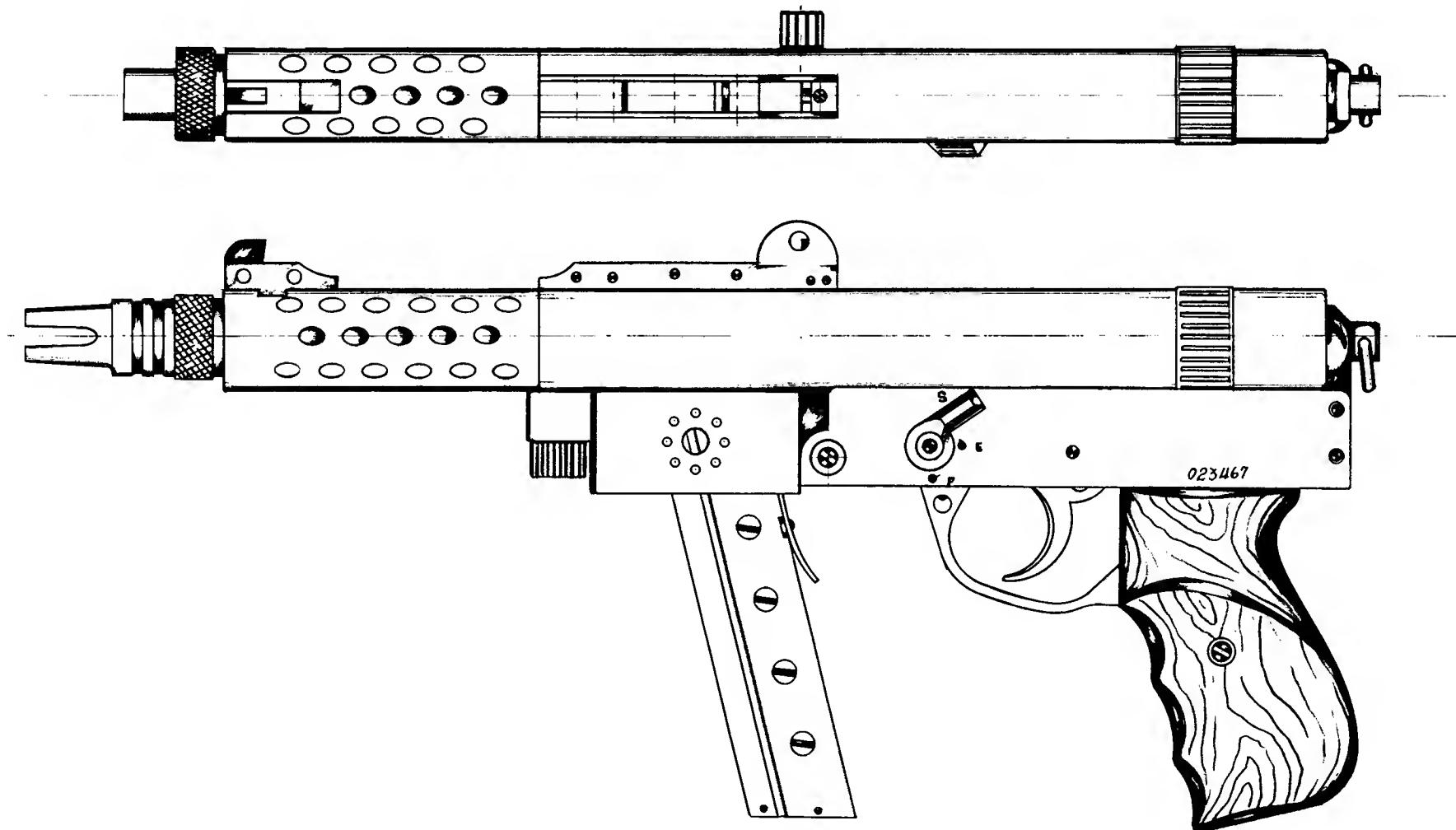
PARTS LIST



1. Front sight
2. Barrel (1/2 steel plate thick material)
3. Trigger travel guide rod
4. Guide rod retaining pin
5. Firing pin
6. Firing pin spring guide retaining pin
7. Firing pin spring guide
8. Breech block (same material as No. 2)
9. Firing pin
10. Rear sight
11. Firing pin spring plug retaining pin
12. Hole for firing pin spring guide travel
13. Breech block pivot screw
14. Breech block plunger stop pin
15. Breech block plunger—pushes breech block automatically once latch was operated to expose barrel for loading.
16. Breech block plunger spring
17. Receiver/trigger housing (2 pc. steel sheet)
18. Grip screw
19. Trigger bar hook spring pin
20. Trigger bar hook spring
21. Barrel connecting screws
22. Trigger
23. Trigger bar retaining pin
24. Trigger bar
25. Breech block latch lever pin—secured in place by a locking plate on right side of frame.
26. Trigger bar retaining pin
27. Firing pin hook
28. Firing pin hook pin
29. Grip screw
30. Rivet (4 prs. securing grip insert to frame)
31. Grip insert (1/4 steel plate)
32. Breech block latch lever
33. Detent ball of latch lever
34. Detent ball spring
35. Screw nut for #21
36. Wood grip (2 prs.)



.22 DOUBLE BARREL SPECIAL WEAPON

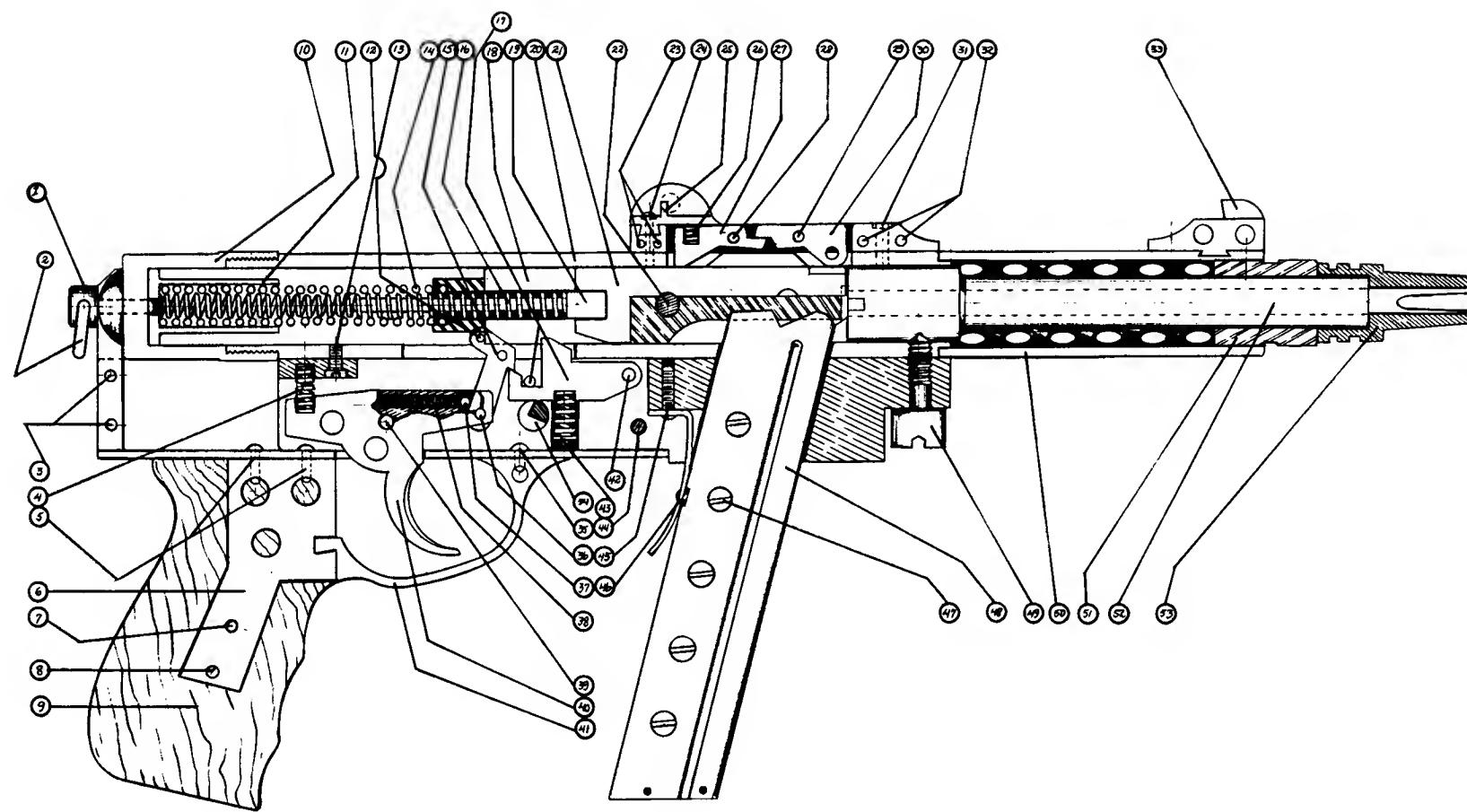


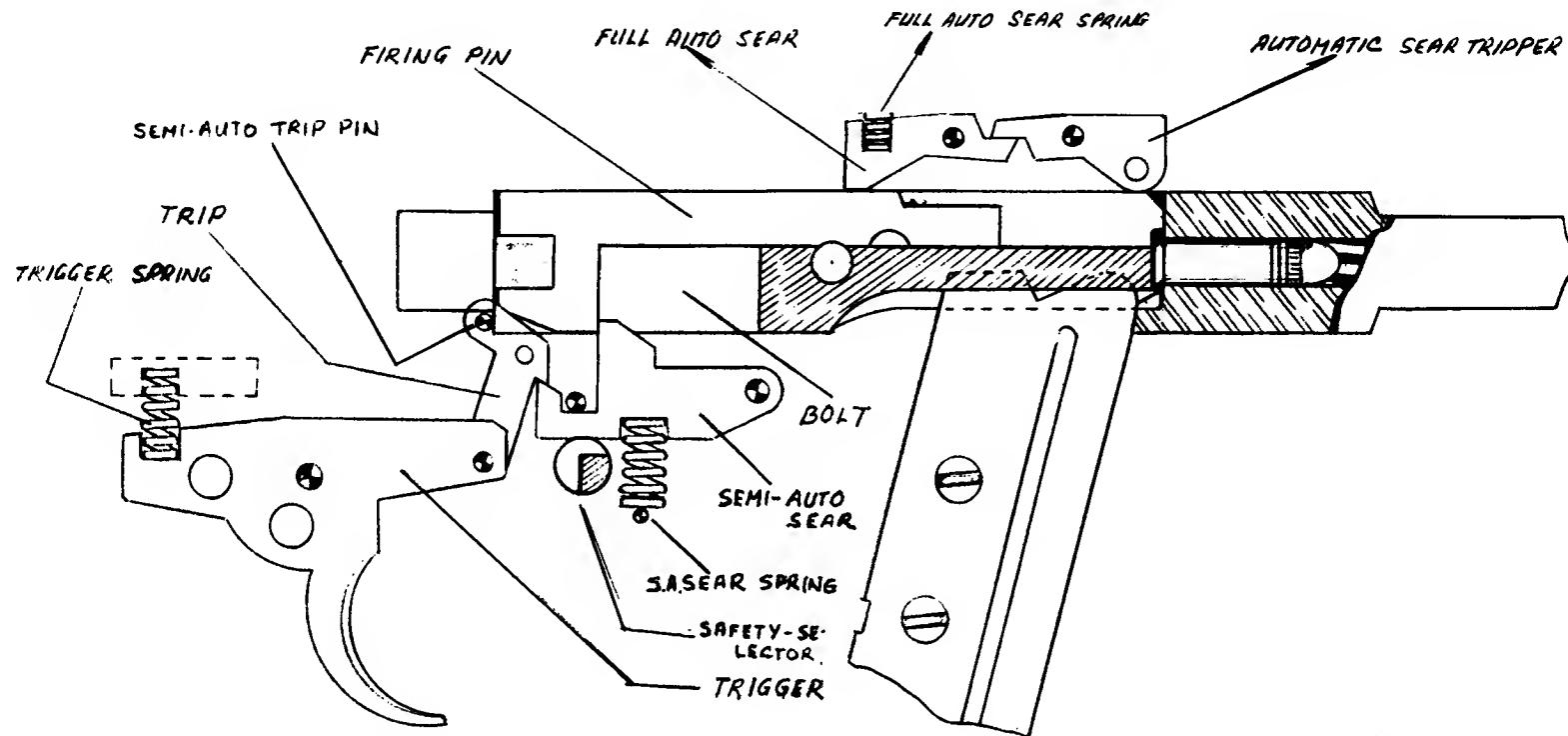
SQUIRES-BINGHAM MACHINE PISTOL

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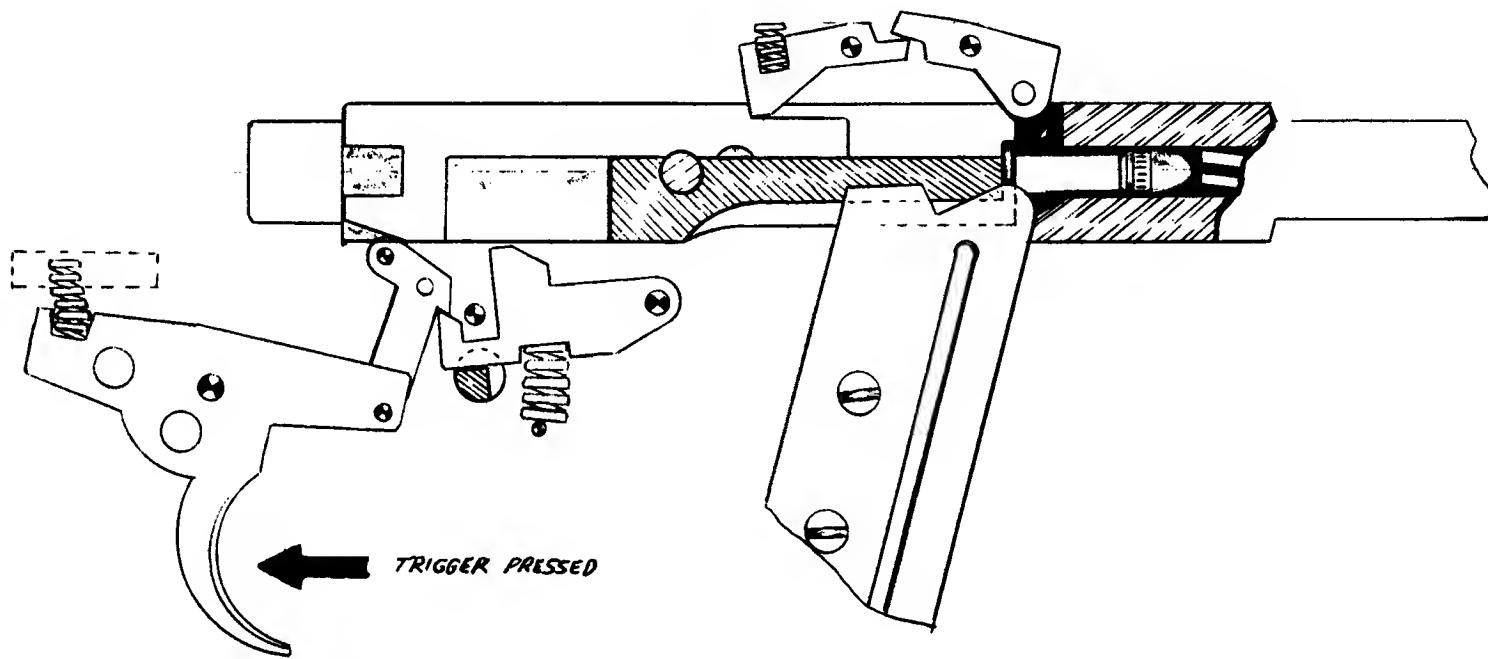
PARTS LIST

1. *Swivel/screw combination—retaining rear of receiver to grip frame*
2. *Sling swivel*
3. *Grip frame insert retaining pins (insert is best brazed to grip frame)*
4. *Trigger spring*
5. *Screws retaining grip base*
6. *Grip base*
7. *Grip screw*
8. *Grip stock pin*
9. *Grip stock*
10. *Receiver cover*
11. *Recoil spring guide sleeve*
12. *Disconnecting pin of trip*
13. *Screw securing rear of trigger housing to receiver.*
14. *Recoil spring*
15. *Trip*
16. *Hammer spring*
17. *Sear*
18. *Bolt*
19. *Hammer*
20. *Receiver*
21. *Firing pin*
22. *Cocking handle*
23. *Automatic sear assembly housing insert securing pin*
24. *Rear screw connecting auto. sear assy. housing to receiver*
25. *Improvised rear sight*
26. *Automatic sear spring*
27. *Automatic sear*
28. *Automatic sear pin*
29. *Auto. sear trip pin*
30. *Automatic sear trip—operated by bolt before fully closing (bolt distance to chamber mouth)*
31. *Front screw connecting auto. sear housing to receiver*
32. *Front insert securing pins (both front & rear insert can be brazed permanently to automatic sear housing to form a solid unit)*
33. *Improvised front sight*
34. *Safety-selector pin*
35. *Trigger guard screw*
36. *Trip retaining pin*
37. *Ball*
38. *Ball spring*
39. *Trigger pin*
40. *Trigger*
41. *Trigger guard*
42. *Sear pin*
43. *Sear spring securing pin*
44. *Grip frame connecting screw to trigger housing*
45. *Magazine catch screw*
46. *Magazine catch*
47. *Magazine spring*
48. *Magazine body*
49. *Trigger housing front connecting screw*
50. *Perforated barrel jacket (improvised from seamless tubing)*
51. *Barrel jacket nut (brazed to barrel & jacket)*
52. *Barrel*
53. *Muzzle brake (factory original)*
54. *Trigger housing*
55. *Automatic sear assembly housing (removable—secured to receiver by 2 screws)*
56. *Grip frame—formed from steel sheet and encloses the trigger housing unit.*

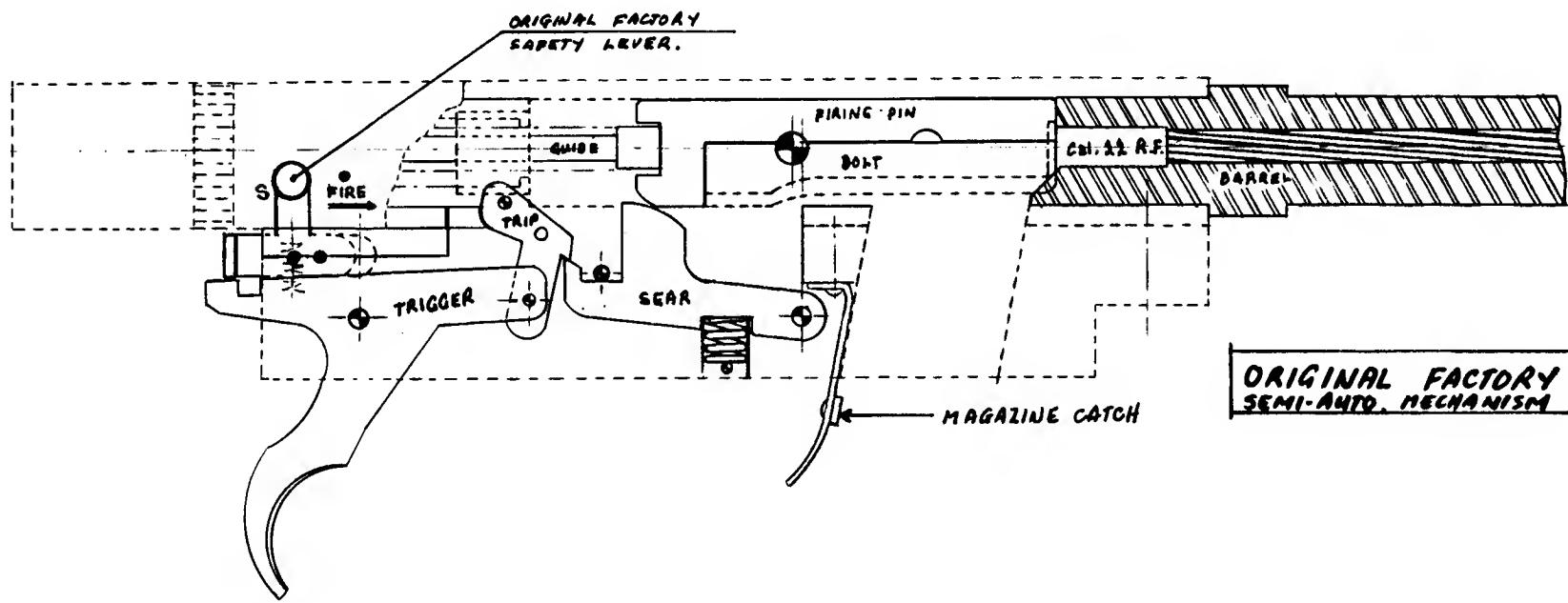




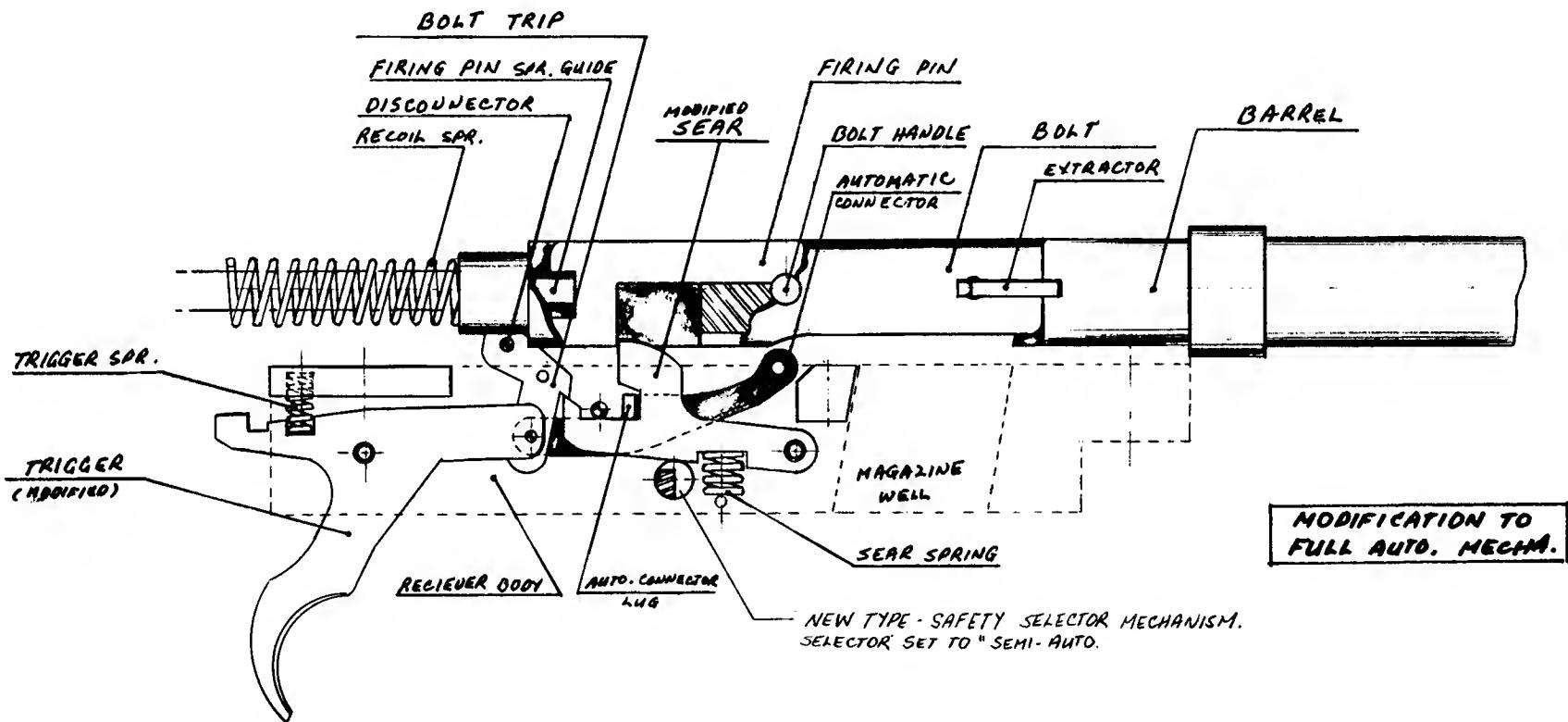
Selector lever set to semi-auto; firing pin ready to fire cartridge.

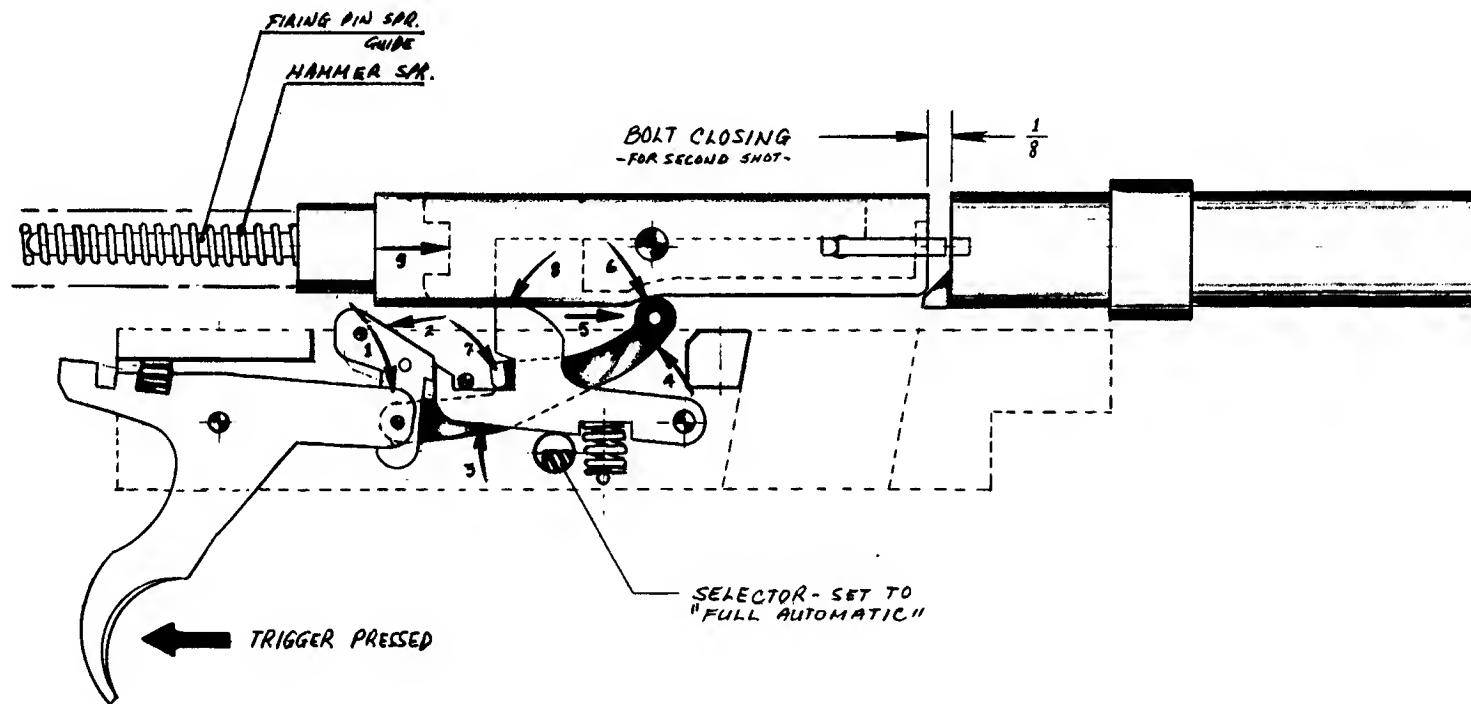


Selector set to full automatic; trigger pressed, taking semi-auto sear out of engagement with firing pin. Automatic sear will be tripped by front face of bolt when closing.



SQUIRES-BINGHAM M-16 CONVERSION TO SELECTIVE FIRE MODE





WARNING

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